

THE INDIAN INSTITUTE OF WELDING-AUTHORISED NATIONAL BODY for COMPANY CERTIFICATION

Application for certification for compliance to ISO 3834 under Manufacturers Certification Scheme of IIW

1	GENER	AL INFORMAT	ION								
1.1	Name o	of the Compar	ıy								
1.2	Name of assesse	of the Unit to led	oe								
1.3	Addres	s of the Comp	pany or								
	Unit to	be assessed									
1.4	Chief E	of owner/ xecutive									
1.5		of the head of be assessed	the					T			
1.6	Teleph	one						Fax			
	E- mail										
2	FORMA	AL INTERFACE	S WITH TH	E ANBO	CC (C	onta	ct person))			
	Name:							Desig	nation		
	Addres	s:									
	Teleph	one:						Fax			
	E-mail:										
3	APPLIC	ATION									
3.1		initial applica					modificati	on in t	he follo	ow.	ring conditions:
		Renewal application because of expiry of the current certificate:									
3.2	Do/did you have a certificate pursuant to Yes										
		3834 issued b	•				(please state expiry date		&		
	manufacturer certification body?						No expiry date).			
3.3	This Ap	plication is ma	ade for cer	 tificatio	on		DIN EN IS	O 383	4-2		
	accordi	ing to which p					DIN EN ISO 3834-3				
	3834 ?					☐ DIN EN ISO 3834-4			4-4		
4		RATION									
	The welding manufacturer (Applicant) - declares its compliance with generally accepted rules of technology (EN ISO 3834 standard and other applicable standards), - agrees that the certificate including its indications will be included in the Online Register after conclusion of the certification procedure and will be publicly accessible in the Internet agrees to the annual verification/surveillance agrees to comply and sign contract with the certification body										
5	ANNEX	ı		1 1			Charles				
	1	Organization (chart	3	resp	cripti onsil	on of tasks bilities of al	and I WC	5		
	2	Quality Manu	al	4					6		
6	Date:			Sign	ature	and s	eal:				
	Place:				Name:				С	esi	ignation:
N	lote: If for	any of the abo	ve items mo	re spac	e is re	equir	ed, please d	attach s	separat	e s	heet, with the reference

Issue date: 10/05/2017





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7	Scope of certification ap	plied f	or								
7.1	Type of manufactured product(s)										
	product(s)										
7.2	List of product standards										
	and/or other specs. used										
7.3	Details of welding proces welded:	sses (e.	g., SAW, MN	1A, etc)	and parent	materials ((Carbon	steel, SS, etc)			
	Welding processes	Parent m		Range-Thickness			Comments				
	(ISO 4063)		(ISO 15	0000)							
7.4	Design activities		□ Included								
			☐ Not applicable								
7.5	Subcontracted activities (e.g.,										
	welding, testing/inspection heat treatment, etc.)										
	,										
8	Description of the facility	У									
8.1	No. of employees:										
8.1.1	Total No. of employees in the unit		of welding ordinators		technical the office	No. of tech staff in the		No. of welders & welding operators			
8 .2	Welding coordination :	I									
8.2.1	Responsible welding coordinator:										
	Full Name:										
	Designation:										
	DOB:										
	Area of competence:										
	Responsibilities:										
	Professional qualification:										
	Welding Training:										
	Full/part time employee:	Full/part time assignment:									
	Note: Please attach CV (with details of previous occupations) and certificate copies.										
								ture of applicant and o	late		
^	Note: If for any of the above it	ems mo	ore space is re	guired, pi	ease attach	separate sh	eet, with	the reference			

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8 .2.2	Welding coordina	ator:							
	Full Name:								
	Designation:								
	DOB:								
	Area of competer	nce:							
	Professional quali	ification:							
	Welding Training:	:							
	Full/part time em	ployee:							
	Full/part time ass	ignment:							
	Note: Please attach C related field.	V (with details of	previous occupat	ions) and cert	ificate	e copies,	highlighting experience in	welding and	
8 .2.3	Additional Weldi	ng coordinato	ors:						
	Please attach data in	above format wi	th supporting docu	uments for <u>all</u>	other	r additior	nal welding coordinators.		
8 .2.4	The tasks assigned and areas of competence of the welding coordinators are pursuant to EN ISO 14731								
8 .2.5	Welder(s) / welding operator(s) for the range of certification applied for								
	Welder's Id	Name	Qualification standards	Process (ISO 4063)		terials 15608)	Range of certification (t _{min} -t _{max} , D _{min} -D _{max})	Date of test	
	Note: Please use a se	parate sheet							
		ve to listing by na					/ welding operator, qualif	ication tests for	
8.2.6	Visual inspectors	-		or you may at	tacii	a detalled	ı iist.		
	Na	Name Qualification according to ISO 9712 Inspection authority							
	Note: As an alternative or attach a detailed list		me, you may also	state the num	ber c	of inspect	tors, their qualifications, ar	nd assignments,	
							Signature of a	applicant and date	
	1						Signature Or a	applicant and uate	

Note: If for any of the above items more space is required, please attach separate sheet, with the reference Issue date: 10/05/2017







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9	Evidence of WPS according to the EN ISO 15609 series of standards, EN ISO 14555 or EN ISO 15620 f the range of certification applied for							0 15620 for				
	WPS no.	Welding process	Materi		Type of weld	Range of dimensions (m	m)	Position	WF	PQR	Comments	
	Note: As an alterna	 ative, you may a	 attach a deta	ailed lis	st.							
10	Technical equipment											
10.1	Welding & cutt	ting machine	s, devices	and	equipment	for the perfo	rmar	nce of w	elding	g work		
	Qty (Nos.)	Type of	f m/c	Make/model				Specific	ation			
	n alternative, you a (welding and cutting					th reference usi	ng the	e same for	mat or	attach a	copy of list of	
10.2	Equipment for	the inspection	on and tes	ting	of welds							
	Qty (Nos.) Type of m/c Make/model				odel	Specification						
10.3	Other facilities (e.g. for heat to		nd system	is rec	uired for th	e welding ed	luipn	nent				
	Qty (nos)	Type of m/c		Make/model				Specific	cation			
Note: As copy of lis	an alternative you st of machines (we	ı may attach se elding and cutt	eparate she ing related)	et list if alre	ing all equipn eady available	nent with refere with you.	ence (using the	same	format	or attach a	
11	Quality requirements checklist according to EN ISO 3834-2 to -4											
11.1	The quality system complies to the requirements of					☐ ISO 3834-3			☐ ISO 3834-4			
								c	Signatu	re of ann	dicant and date	

Note: If for any of the above items more space is required, please attach separate sheet, with the reference







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11.2	Description of the quality system:							
	Quality requireme according to EN ISO			Description				
11.2.1	Is there a documented quality system? required in ISO 3834 adequately docum							
	Are the responsibilities of the welding of defined (ISO 14731) and documented?							
11.2.2	Review of requirements, technical responsibilities for review defined?	review: Are the						
	Are there defined rules for review a maintained?	ind records						
11.2.3	Subcontracting : Are the subcontracting: Are the subcontracting: Are the subcontractions are the subcontractions are the subcontractions.	ctors assessed for						
11.2.4	Equipment: Are the equipment and adequacy by competent person?	I specs approved for						
	Is the proper functioning and comp with industrial safety requirements							
	Is the required accuracy of all meas verified, calibrated regularly?							
	Are the PPE and other safety device defined and implemented?							
11.2.5	Quality assurance: Is the welding st regularly on the technical basis of w criteria?							
	 Are there fixed rules for monitorin testing before, during and after we 							
	 -Are inspectors and/or staff with detesting tasks deployed for the weld assurance? 							
11.2.6	Control of Non conforming productions of Nonconforming products identified							
	Assessed by the RWC for deciding f	urther action?						
	Corrective actions are taken to avoi	d recurrence of NC?						
11.2.7	Identification and traceability: Is identification of finished product ensure traceability to parent metal							
	Is the identification of components in all phases of cutting, preliminary assembly maintained?							
11.2.8	Quality Records : Are quality record the quality records filed systematics retrieval?							
	For what period of time are the rec	ords preserved?						
12	Date:	Signature and seal:						
	Place:	Name:		Designation:				

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